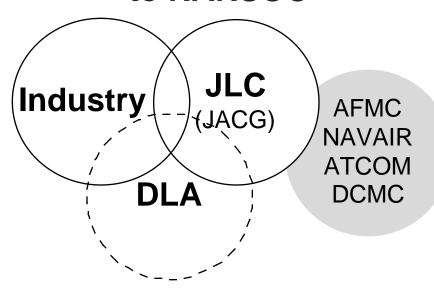
## **NGS-IPT**

# STATUS REPORT / HEADING CHECK to NARSOC



DR. JOHN C. HALPIN
CHIEF SYSTEMS ENGINEER
ENGINEERING DIRECTORATE
AERONAUTICAL SYSTEMS CENTER

13 Jul 1995

MR. JAMES M. SINNETT SR. VICE PRESIDENT McDONNELL DOUGLAS AEROSPACE

### **NGS-IPT VISION**

The IPT will define a business environment which takes advantage of the efficiencies of commercial practices to improve our military acquisition environment. The environment allows suppliers to compete and be selected based upon their innovative designs and process excellence, and not government dictated practices, within the limits of the law.

- Chartered by AFMC CEO Council SEP 94
- Initiated Mar 95
- Initial Concepts Briefed to AFMC/CC 9 May 95

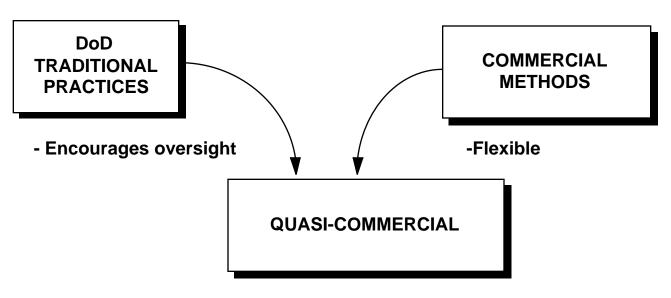
### NGS-IPT - TEAM MEMBERS for CONCEPT DEFINITION PHASE

/		Government		١
	NAME	RANK	OFFICE SYMBOL	
	John Halpin	SES	ASC/EN	
	Roger Goodson	SES	NAVAIR (4.0D)	N/
	Dick Findley	SES	NAVAIR(4.10)	
	Tom House/Jim Ray	SES	ARMY:AMSAT/R-Z	Ji
	Morris Goodrich	SES	OO-ALC/PK	Jo
	Les Bordelon	SES	SMC/SD	Ja
	R.J. McGlasson	<b>GM-15</b>	SPARWAR (PD72P)	Ji
	Ed Kalapinski	GM-15	ESC/IA	H
	John Traugott	COL	OC-ALC/LH	To
	Jeffery Allen	GM-15	DCMC/AQC	Je
	Terry Little	<b>GM-15</b>	ASC/YU	Ra
	Kathy Regan	<b>GM-14</b>	AFMC/PKP	Fr
	Doug Campbell	<b>GM-14</b>	AFMC/JAS	Eı
	Richard Boyer	<b>GM-14</b>	AFMC/DRI	St
	Donald Lucht	<b>GM-14</b>	AFMC/LGPE	Ni
	Norman Wav	<b>GM-14</b>	NAVAIR	Lo
	Grover Cleveland	<b>GM-14</b>	ASC/ENSI	
	Jim O'Connell	GM-15	ASC/ENSI	/ Al
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	Industry	
NAME	RANK	OFFICE SYMBOL
Jim Sinnett Co-Chair	VP	McDonnell Douglas
Joel Marsh	Dir	<b>United Technologies</b>
James Edwards	VP	Northrop-Grumman
Jim Horton	Dir	<b>Texas Instruments</b>
Harold Fogg	Mgr	GE Engines
<b>Tony Gentile</b>	VP	Coltec Ind
Jerry Norely	Dir	Motorola
Ralph Meoni	Dir	ITT
Frank Goodell	Dir	<b>Boeing Def &amp; Space</b>
Emily Willey	Dir	Honeywell
Steven Kasper	Mgr	Hughes
Nick Kuzemka	Dir	Lockheed
Louis Basile	Ind Sec	McDonnell Douglas
ADVISORS		
<b>Gordon Neary</b>	Mgr	McDonnell Douglas
Malt Maltagliati	Mgr	AIA

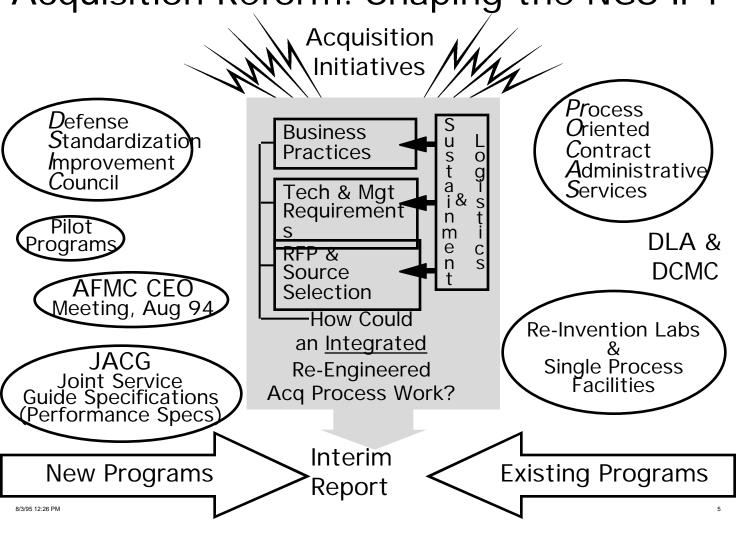
Membership expanding for detailed development.

# THE GOAL: Derive a Best Practice Approach to Defense System Acquisition

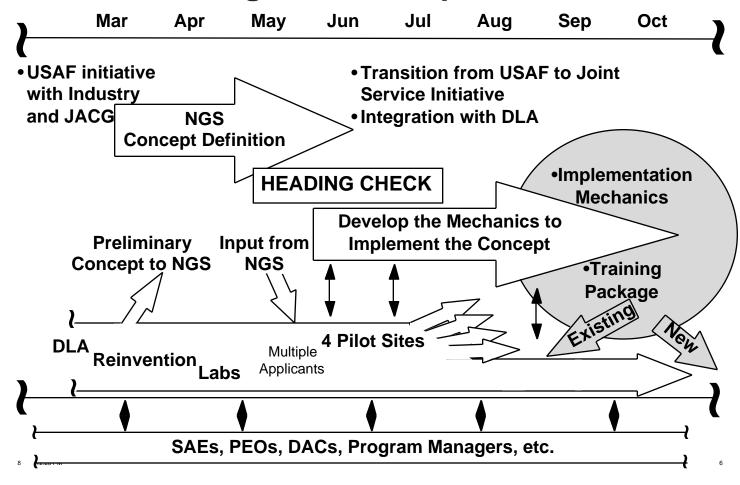


- Reduced cost / resources
- Enhanced cycle time
- Maintain or Improve Quality

Acquisition Reform: Shaping the NGS IPT



# Development of an <u>Integrated</u> Re-Engineered Acq. Process



# IPT Departure Point: Standards and Specifications

#### Three Classes of Standards

- Interface Definition and Control
- Materials and Processes (Mfg. oriented)
- Standard Processes / Practices for Technical and Business Management. Examples:
  - » Software Development
  - » Systems Engineering
  - » Configuration Control
  - » Government Property Management
  - » CSCSC

#### Product Peculiar Specifications

- Systems / Design Requirements (F³I Development Specs)
- Product Description (Product Specs Design Solutions)
- A Lot of Confusion

# IPT Departure Point: Standards and Specifications (cont'd)

#### The IPT Perspective

- Interface Standards: Buyer's (Government's) Responsibility
  - » Use Commercial Standards as Appropriate
- Materials and Process Standards:
  - » Industry Responsible for "How To"
  - » Some Industry Wide Standards May Be Useful (NGS) (Product Liability / "Build - to - Print")
- Technical and Business Practice Standards:
  - » Industry Responsible for "How To"
  - » Government Responsible for "What Needs To Be Defined"
  - » NGS (Third Party) Not Appropriate (Ownership?)
  - » Transfer Ownership from Government to Industry for the "How To." <u>Differences Between Companies Expected and Encouraged.</u>

Need Mechanism to Baseline / Evaluate Individual Industry Initiatives

**Explored Possibility of an Enhanced Common Process Facility / Reinvention Laboratory Mechanism** 

#### **OUR PRODUCTS WILL:**

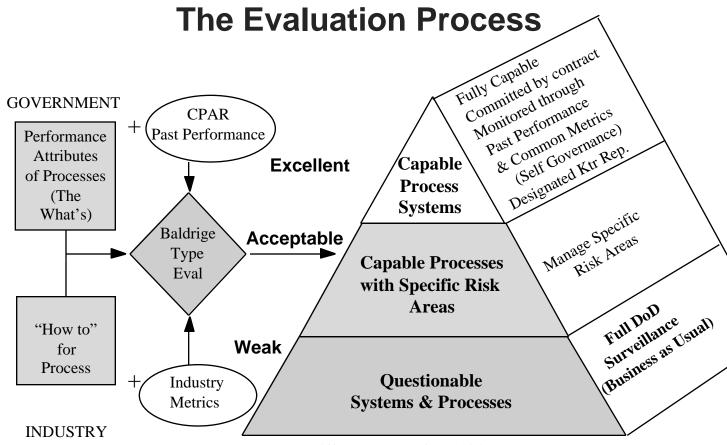
- Describe a process w/o MIL STDS or NGS that will reduce the manpower resources required to accomplish our acquisition responsibilities
- Benchmark industry's vendor rating system(s) and adopt best practices for use to assess our suppliers' capabilities a process focus
- Mod existing contracts through the Common Process Facility initiative to accelerate implementation
  - new work only will be of limited effectiveness
  - few new starts: implementations must consider existing programs
- Support adjustment of oversight and award fees based upon contractors' capabilities and performance
- Facilitate reward of contractor efficiency and effectiveness through an enhanced:
  - past performance system to recognize supplier capability
  - source selection process

#### OUR PRODUCTS WILL: (cont'd)

- Implement a Performance-Based Technical Management Process (Form-Fit-Function-Interface: F³I) with an expansion to assure data rights for minimum essential data packages to "privatize" and compete appropriate portions of the support work
- Appropriate checks and balance mechanisms to:
  - insure the output of the process proposed by the contractors
  - insure the effectiveness of the processes; and
  - incentivize "the contractors" process improvements through source selection
- Identify follow on activities to complete the tasking
- Address the following perspectives:
  - Government perceives that they are taking all of the risk
  - Industry perceives that the government is gaining all of the benefits

## An Implementation Strategy

- Gov't uses Past Performance, CPARs, etc.., to source new work based on contractor effectiveness and efficiency
- Industry uses Past Performance, Improved CPAR Data as feed back to assist in process improvement
  - Government monitors; CPARS and ?
  - Industry Implements
- Government Evaluation and Acceptance, as appropriate INNOVATIONS ACCEPTED
- Opportunities:
  - Now: Common Process Facilities (Rebaseline processes across program base in facility)
  - Future: Aggressively seek new applications
- Industry prepares/proposes their processes metrics and controls INDUSTRY'S INDIVIDUAL BEST PRACTICES/PROCESSES
- ◆ Restructure DOD's method for implementation of Technical Management requirements Convert description "HOW TO" process standards to descriptive performance attributes "THE WHAT" for Risk Management ENCOURAGE INNOVATION



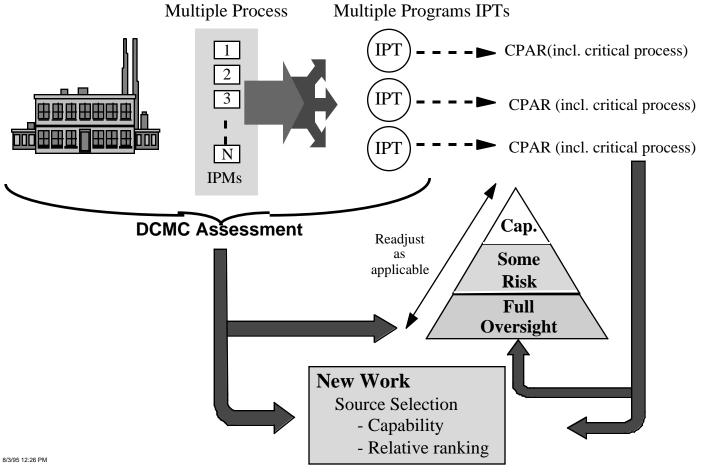
- Different levels of capability (CAUSE)
- Different levels of Risk Mgt and oversight
- Different Resource consumption (SPO size, DCMC manning, etc..)

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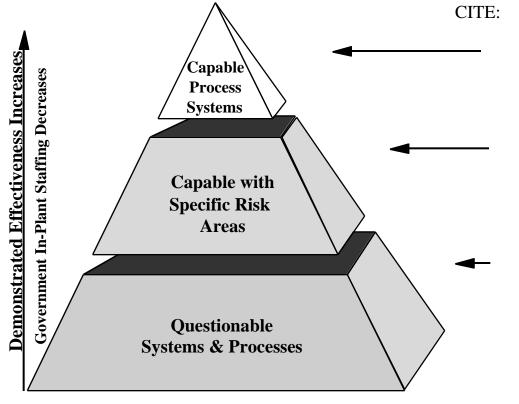
### **Recognition of Process Efficiency & Effectiveness**

• Common Facility/Multiple Programs



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#### **What Does Contractual Commitment Mean?**



- Process changes allowed but Government customer notified of changes
- Contractual agreement on specific process steps and identified risk areas...Gov't appv. reqd.
- Full oversight (business as usual).
   Detailed process commitments to specified requirements:

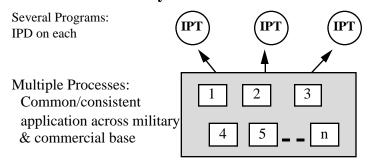
Ex: - Systems Engr Spec

- Software Dev Spec
- Static Discharge
- Soldering Spec

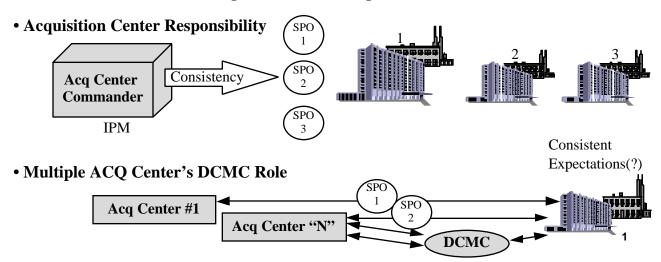
**Government Needs Consistent Assessment Approach!** 

## Implications of Integrated Product Development (IPD) and Integrated Process Mgt (IPM)

• Common Process Facility



**Integrated Process Managers (IPM)** 



## **Examples of Some Candidate Technical Management & Business Processes**

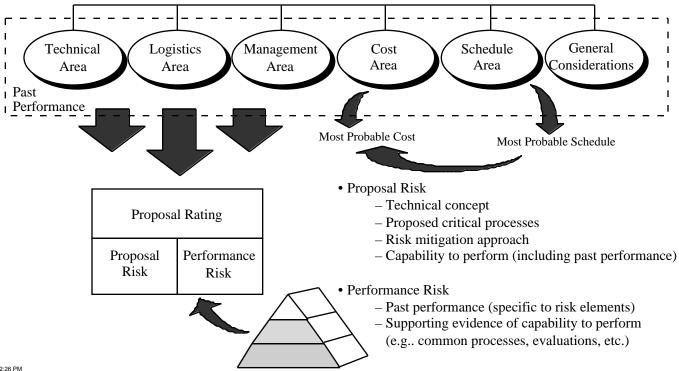
- Systems Engineering (Needs, Requirements, Design, Verification and Controls (Software/Hardware))
- Configuration Management & Control (Software/Hardware)
- Adv. Quality System (Industry/Mfg. assembly)
  - Object is to implement design
  - Key Characteristics
  - Implement AQS and phase out detailed M&P MIL process (Eliminates / Minimizes Traditional Mandatory Inspections)
  - MRB (Defective Material Processing)
- Manufacturing Management
- Logistic Support / Sustainment
- Subcontractor Management
- --- etc.

# Increase Reliance on Past Performance

- Move to a more commercial like source selection
  - High reliance on past performance
  - Use evidence of supplier capabilities
- Use Past Performance to:
  - Reduce level of technical evaluation required
  - Determine capability to perform
  - Determine relative ratings among competing firms
  - Make the decision (comparable to cost, schedule, technical)
- Current CPAR processes
  - Good start
  - Does not achieve goal
  - Joint service commitment
- Enhancement recommendations being developed

# Potential Approach to Proposal Evaluation

#### • What is evaluated?



# Performance Based Approach: F<sup>3</sup>I for Systems Life Cycle Mgm't

- Performance (Form, Fit, Function: F<sup>3</sup>) Specifications and Interface Control Documents
  - Minimal reliance of MIL Specs and Standards
  - Not detail prescriptive process requirements or design solutions

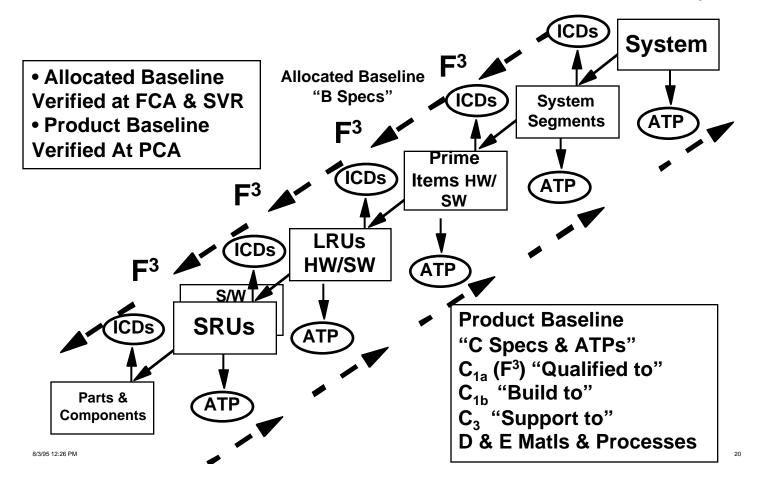
...Identify "WHAT"

...Do not prescribe "HOW"

- Restructure DoD implementation of performance based technical management using an F<sup>3</sup>I System (RFPs through sourcing of replenishment spares)
- FCA & PCA Criteria, Responsibilities & Products

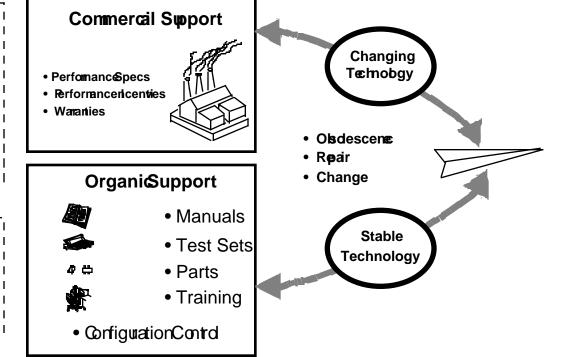
#### The Systems Configuration / Architecture

**Performance Specs** 



## **Sustainment and Data: Decision Options**

- "Design To Requirements" F<sup>3</sup>I
- Acceptance Test Procedures (ATPs)
- | •F³I | •ATPs
- Appropriate
- "Build To Data"

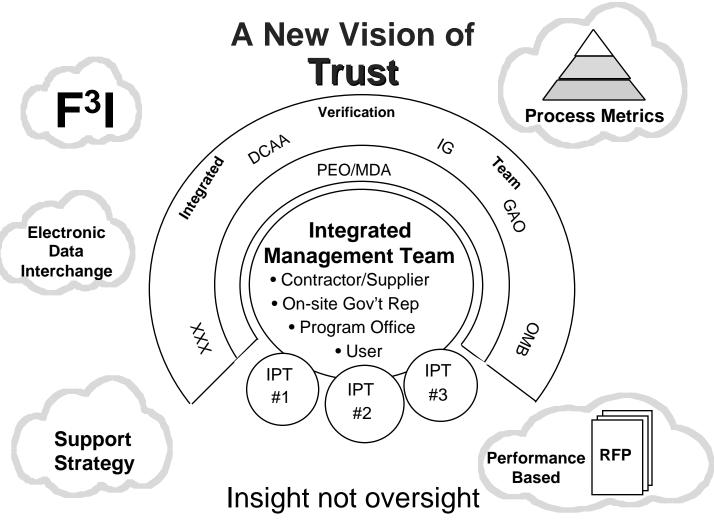


| FCA & PCA | | Recommendations Commercial Support Offers a Solution for Rapidly Changing Technology

#### **Business Practices**

#### **Challenges Identified:**

- "One page document" process to implement for existing programs (Block Change Process ?)
- Training of:
  - Industry Staffs
  - Government Program Office Staffs
  - Source Selection Officials
- Contractor Identification / Documentation of Key Processes / Metrics
- Contractor Liability -- Provisions for Warranty / Guarantee
- Acquisition Strategy Addressing Flexible Sustainment



## **Progress To Date**

- AFMC/CC accepted report on 9 May 95
- AFMC/CC sponsored:
  - ✓ Update to Industry CEOs 26 May 95
  - ✓ Briefing to JLC to endorse working through JACG 16 Jun 95
  - ✓ Briefing through SAF/AQ to Defense Manufacturing Council -10 Jul 95
  - ✓ Briefing to JACG Principles 12 Jul 95
- Briefing to NARSOC 13 Jul 95
  - Develop Tactical Implementation Plan
    - √ Briefed JLC continuing to work w/DLA on common process facility
    - √ Use Aeronautical <u>Sector</u> as pioneer (Pilot)
    - √ Reorganized IPT to focus on implementation issues & solutions (Jun-Sep 95)



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### **NGS-IPT** Restructured to:

- Transfer Process Ownership to Industry;
- Reinforce Integrated Product Development; and
- Develop Implementation Mechanics

#### **Integration and Training** Performance Vendor **Flexible ENHANCED Block Training** Attributes of (Supplier) Sustainment and **Past** Change **Systems** F<sup>3</sup>I Performance Suppliers' Key Rating **Performance Process** and Devices 1 **Processes System** Specs The New NGS-IPT Panel Structure **Process View of a Typical Prime Supplier Program** Integrated Post New **Planning** Supplier **Business** Product **Production Deployment** Management and Definition Support Acq. Control **Support and Services Enterprise Management**

### **Current Status**

- Two topics requiring early attention:
  - Clear guidance for class changes to facilitate "Block Change" process for existing contracts within a common facility
  - Development and deployment of a Training Package to facilitate the transition into the new system
    - » Development (Resources and other training initiatives)
    - » Deployment (Just-in-time plus other / existing options)
- Scope has expanded to tri-service
  - Added training systems
  - Other?
- Integration with DLA being worked

## Plant/Company Wide Processes

- Potential for Efficiencies When an Industrial Site Can Use the Same Process for:
  - All DoD Contracts; and
  - Commercial Work

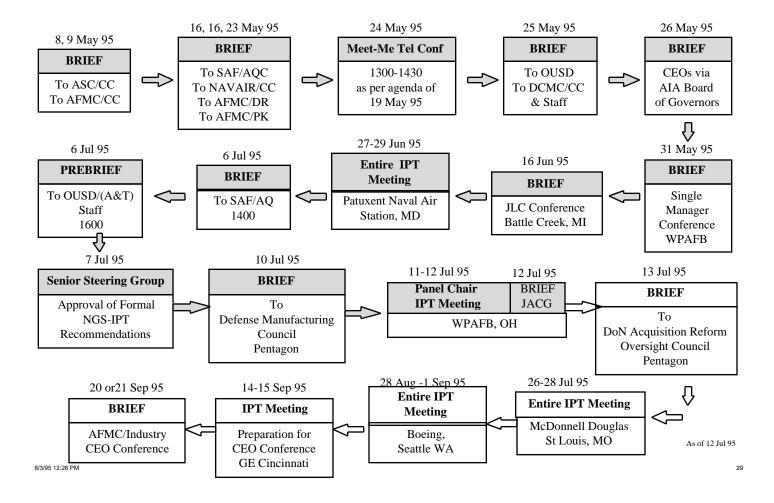
#### Background

- DLA Reinvention Laboratories; DCMC
- Single Quality Process Facility; DTSE&E
- Specific Sector "Commercial Practices" Initiatives:
  - » Aircraft: Lockheed Ft Worth Proposal to DoD
  - » Flight Simulators and Training Equipment. ASC with Industry
  - » Jet Engines: Defense Science Board Report with Action to the Joint Propulsion Coordination Committee (JPCC) of the JLC for Review
  - » Helicopters: MDA-Mesa Proposal to Army
- ASC Presidents' Day, Nov 94 Discussions

# DEFENSE MANUFACTURING COUNCIL (DMC) EXECUTIVE COUNCIL MEETING

- NGS status briefing 10 July
- Results
  - Acceptance
  - Vigorous discussion
  - Need for coordinated DoD efforts
    - » Reinvention Lab
    - » Single quality process initiative
    - » Others
  - Training recognized as essential element
- Mr. Longuemare tasking
  - Need a usable product this fall (80% solution)
  - Tasked Mr. Mutzelberg to develop an approach for integration of initiative and requested NGS participation

#### **NGS-IPT Activities/Briefing Schedule**



# **ENHANCED Past Performance Subpanel**

Product: Develop implementation plan and the mechanisms to expand use of past performance as discriminator in <u>formal</u> source selection.

•	Government:		• Industry:	
	- Cochair:		- Cochair:	
	Dick Findley	NAVAIR	Paul Graves	Boeing
	<ul> <li>Capt Daniel Behne</li> </ul>	AFMC	<ul><li>Dave Stone</li></ul>	Hughes
	<ul><li>Jim Boxx</li></ul>	AMSAT-A-AE	<ul><li>Ralph Meoni</li></ul>	ITT
	<ul><li>Sid Pope</li></ul>	DCMC	<ul><li>Bob Voskamp</li></ul>	McDonnell Douglas
	<ul><li>Joe Flaig</li></ul>	NAVAIR	<ul> <li>Ralph Johnston</li> </ul>	McDonnell Douglas
	<ul><li>Don Lucht</li></ul>	AFMC/LGPE	<ul> <li>Dick Hibma</li> </ul>	Rockwell Aircraft
	<ul> <li>Terry Spencer</li> </ul>	AFMC/ENPI		
	<ul> <li>Lt Col Frank Gorman</li> </ul>	AFMC		
	<ul> <li>Melissa Rider</li> </ul>	SAF/AOCO		

## **Block Change Process Subpanel**

Product: Develop procedure for implementing plant-wide change(s) to processes, converting from MILSTD to commercial/company/industry processes, across multiple contracts, for multiple DOD customers *and other applicable government agencies*.

#### • Government:

Cochair:

	Cochan.	
	Leantha Sumpter	NAVAIR
_	Randy Britton	AMSAT-A-TB
_	Kathy Thompson	ASC/PKC
_	Rix Edwards	DCMC Legal
_	TBD	DCMC/AQC
_	Doug Campell	AFMC/JAQ
_	Maj Dave McKinney	AFMC/PKP

**NAVAIR** 

**NAVAIR** 

Sandra SelbyTBD 0USO (AR)

Mary Kay Fannerella

Tina Balard, DLA

#### • Industry:

_	Cochair:	
	Nick Kuzemka	Lockheed Martin
_	Chuck Cruit	Rockwell
_	Dan Petru	McDonnell Douglas
_	Larry Blair	WEC
_	Jim Horton	Texas Instruments
_	Joel Marsh	United Technologies
_	Jack McCoy	Northrop-Grumman
_	Pat Manix	General Electric

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# Performance Attributes of Suppliers' Key Processes Subpanel

Product: Determine specific performance attributes and candidate metrics of suppliers' key processes.

**NAVAIR** 

ASC/ENF

ASC/ENA ASC/ENSC

ASC/AZ

#### • Government:

Sandra Selby

Support Members:
• Mark Wilson

Craig Wall

Tom Bernard George Thielen

Member, TBD, OUSD/A&T

_	Cochair:	
	Gary Adams	ASC/ENSI
_	Ann Marie Burns	ASC/ENSI
_	Kathy Regan	AFMC/PK
_	Chuck Triska	AF/TEP
_	Will Urschel	AFMC/ENP
_	Jim Bauer	DCMC
_	Jesse McCurdy	USN
_	Tom Hall	USN
_	Tim Hughes	AMSAT
_	Malinda B. Goforth	ASC/ENSD
_	Howard Miller	NAVAIR

#### • Industry:

_	Cochair:	
	Keith Adrien	GE
_	Dick Hickok	GE
_	John Fialko	Hughes
_	Owen Carson	McDonnell
		Douglas
_	Rob Lacalli	Boeing
_	Bill Jascomb	LMAS
_	Richard Ullman	ITT
_	TBD	NG

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# Vendor (Supplier) Rating Systems Subpanel

**Product:** Develop a prime contractor capability assessment system to be used by DoD Programs by benchmarking the best of class vendor rating systems.

• (	Bovernment:
-----	-------------

Cochair:

Morris Goodrich OO-ALC/PK

- Charles Hooper ASC/ENS

Col Gary Zura AFMC/PKDon Doll AMSAT-R-EB

Vern McKamey OUSD(AT)/DP/DSPBob Tourville NAVAIR

B.P. Smith AFMC/ENPI

- Sid Pope DCMC

• Industry:

– Cochair:

Jim Edwards Northrop-Grumman

Jerry BragaGreg CarterNorthrop-GrummanNorthrop-Grumman

- Bill Lewanowski AIA

Dave Scott Lockheed MartinTBD Texas Instruments

TBD McDonnell Douglas

## Flexible Sustainment and F<sup>3</sup>I Performance Specs Subpanel

**Product:** Build a tactical implementation plan including acquisition strategy options for flexible sustainment using F<sup>3</sup>I specs in a NGS environment.

#### • Government:

– Cochair:

Capt Bruce Hawk NAVAIR

Col John Traugott OC-ALC/LH

Dr Tom House ATCOM

Jim RayATCOM

John OverAFMC/ENP

Col Lee Cox ASC/SDL

#### • Industry:

- Cochair:

Frank Goodell Boeing

Steve Kaspar Hughes

Steve BrayRaytheon

Devon Smith Lockheed Martin

William Halpen Pratt & Whitney

Joe Warner General Dynamics

## **Integration and Training Panel**

Product: Integrate effort of other panels into a consistent acquisition approach and develop accompaning training modules.

•	<b>Government:</b>	•	<b>Industry:</b>
			· ·

- Cochair: - Cochair:

John Halpin ASC/EN Jim Sinnett McDonnell

Les Bordelon SMC/SD Douglas

Roger Goodson
 Jeff Allan
 NAVAIR/4.0D
 Gordon Neary
 McDonnell Douglas
 McDonnell Douglas
 McDonnell Douglas

Vern MenkerJim O'ConnellASC/ENSI

- John Kordik ASC/ENSI
- John Kordik

- Grover Cleveland ASC/ENSI

Training requirements subpanel

-Tom Hoog, Cochair-Bob DeemASC/ENSI- Rod LesterMcDonnell Douglas

-Maj Warren Anderson
 -Richard Boyer
 -Tom Eden
 -Don Holz
 -Diane Moss
 AFMC/ENPI
 AFMC/DRI
 NAVAIR/5.3T
 NAVC-TSD

### Recommendation

 Defense Manufacturing Council Endorsement of IPT Interim Findings (Concept Definition for Integrated, Re-Engineered Acquisition Process) and Sponsorship Across the DoD